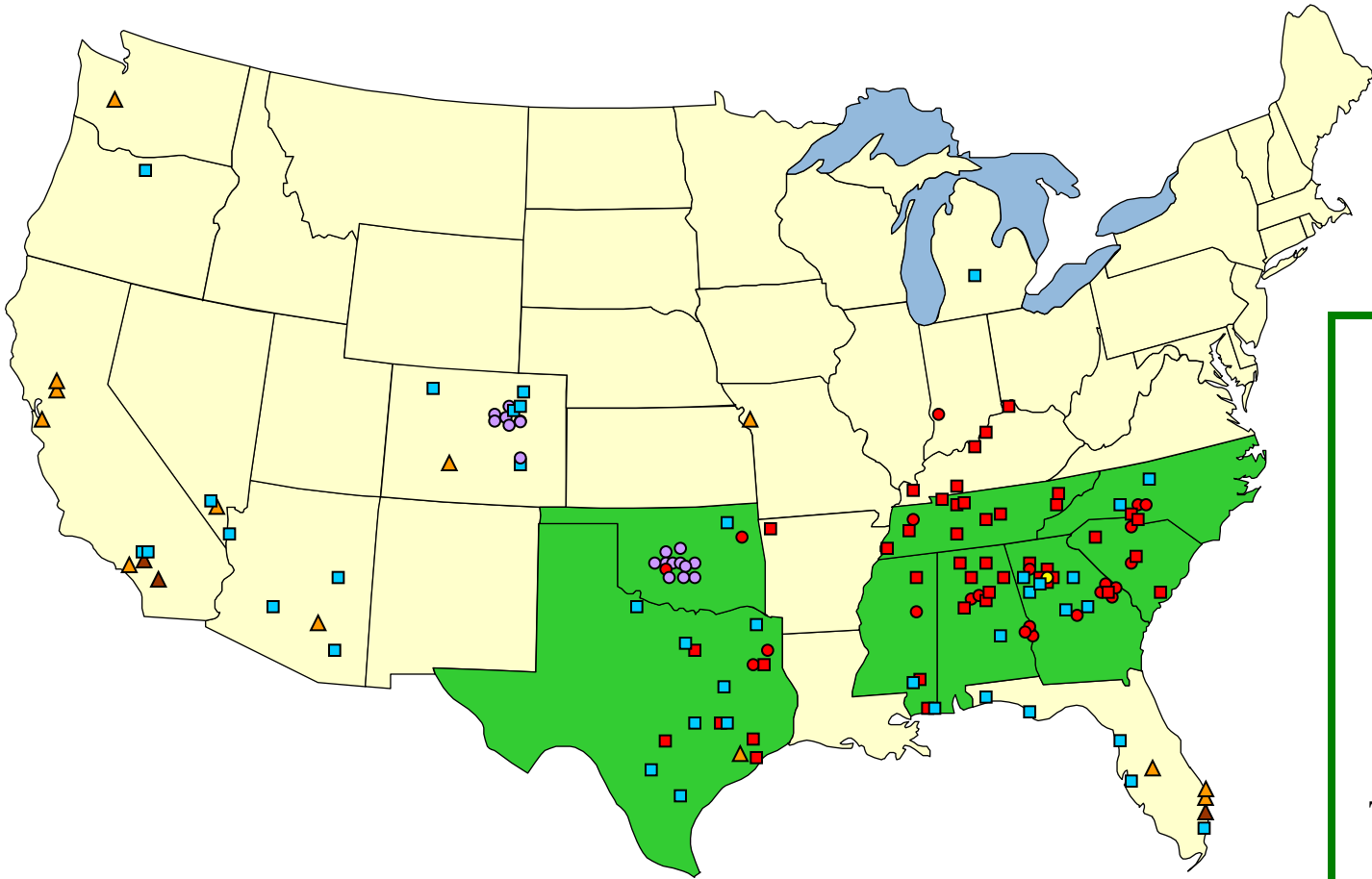


Sustainability in Business



BORAL BRICKS



Three US Divisions

Boral Bricks

Boral Construction Materials

United States Tile Company



Boral's Sustainability Journey

1995

- Policy formulation
- Site surveys, reviews, plans
- Corporate audits / action plans
- Professional development program
- Promotion of local management systems development
- Succession planning
- Enhanced corporate reporting
- Training at all levels
- Acquisition / divestment audits

2000

- Management Guidelines
- Community partnership framework
- Sustainability / BSDT focus
- Divisional Environmental Strategic Plans
- BWell Program

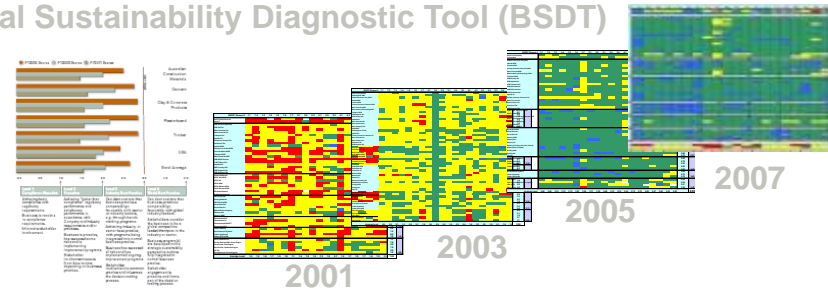
2005

- Indigenous workplace program
- Sustainability reporting / carbon disclosure project
- Climate Change Technical Working Group (incl. Greenhouse targets / processes)

Management Guidelines



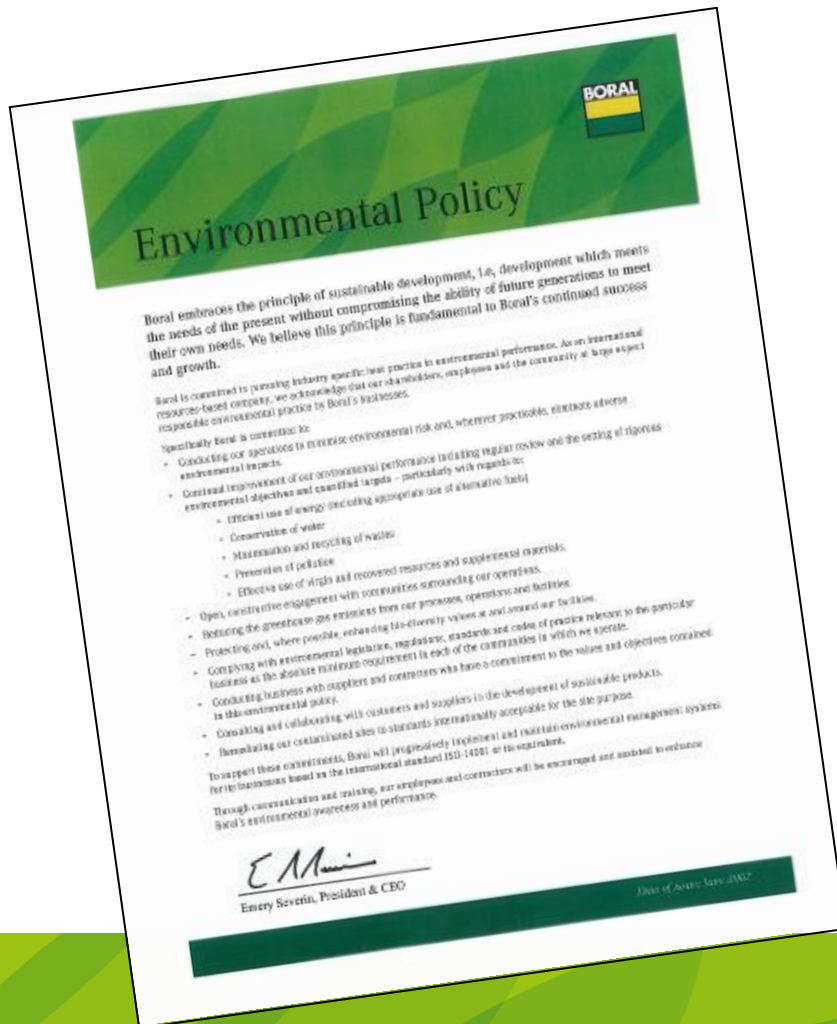
Boral Sustainability Diagnostic Tool (BSDT)



Sustainability Reports



Our overarching objective is to “achieve superior returns in a sustainable way”.



Rod Pearse
CEO Boral Limited
July 2003



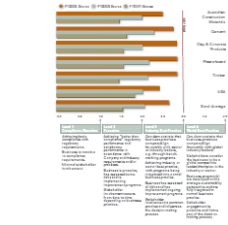
Boral has built a solid foundation



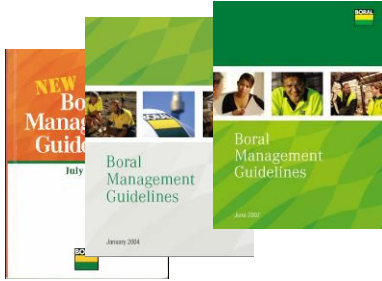
Green Books



Policy



Diagnostic Tool



Management Guidelines

Sustainability Reports



Landfill Gas as an Alternative Fuel

Two brick manufacturing locations
running on landfill gas

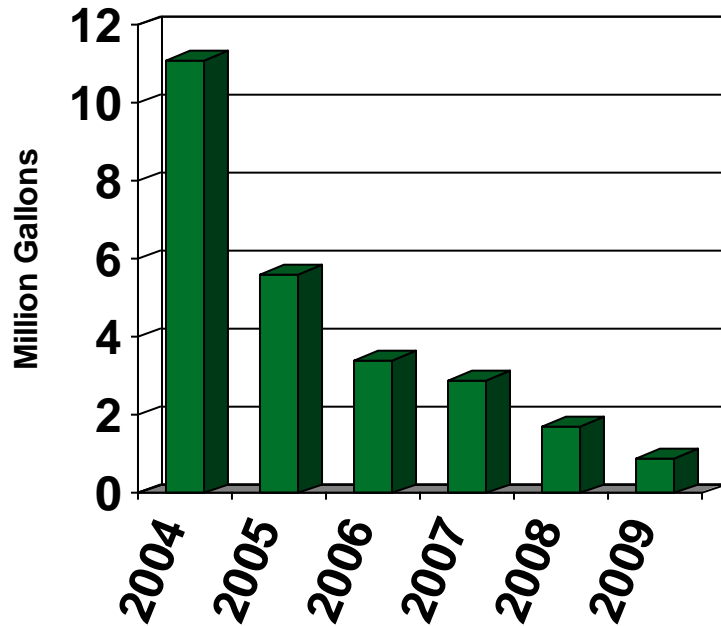
Union City, OK
35% landfill gas

Terre Haute, IN
70% landfill gas



Henderson Water Reduction

Water Usage



- Eliminated unnecessary use
- Improved reuse/recycle
- Improved control
- Increased monitoring
- Fixed leaks
- Outsource for better efficiency



Terre Haute Site Awarded LEED Silver Certification

- Brownfield Development
- 100% Cool White Roof Panels
- Construction waste management program
- Low flow fixtures and waterless urinals
- Restored native planting
- Exceeded local open space zoning
- Landfill Gas Fuel



Leadership in Energy & Environmental Design



82% Construction Waste Diverted from Landfill



BENHAM

**PLASTICS
#1 THROUGH #6
TYPES ONLY**

PLEASE EMPTY THE CONTENTS
OF ALL
PLASTIC BOTTLES & CONTAINERS
BEFORE DEPOSIT
IF YOU CAN NOT DETERMINE THE
GRADE OF PLASTIC
DO NOT DEPOSIT

**SOLO PLASTICOS
#1 Y #6**

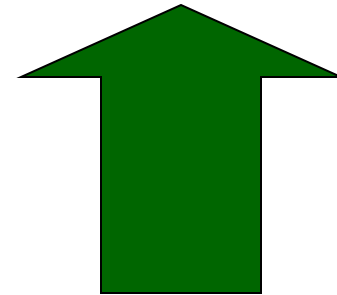
SOLO BOTELLAS
FAVOR DE BACIER
LOS CONTENIDOS DE
TODO CLASE DE PLASTICOS
BACIER TODAS LAS BOTELLAS
QU VALLAN VASIAS ANTES
DE DEPOSITAR
SI CREEES QU NO ES PLASTICO
NO DO DEPOCITE

Boral Brick's Heavy Delivery Fleet

- Upgrades in equipment
- Driver training & management
- Load management
- Preventative Maintenance program
- Reduction of idle time



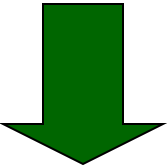
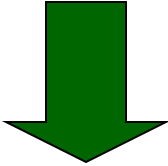
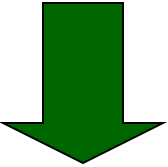
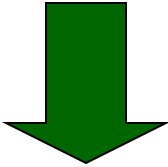
MPG 5.75 in 2009



MPG 5.00 in 2006

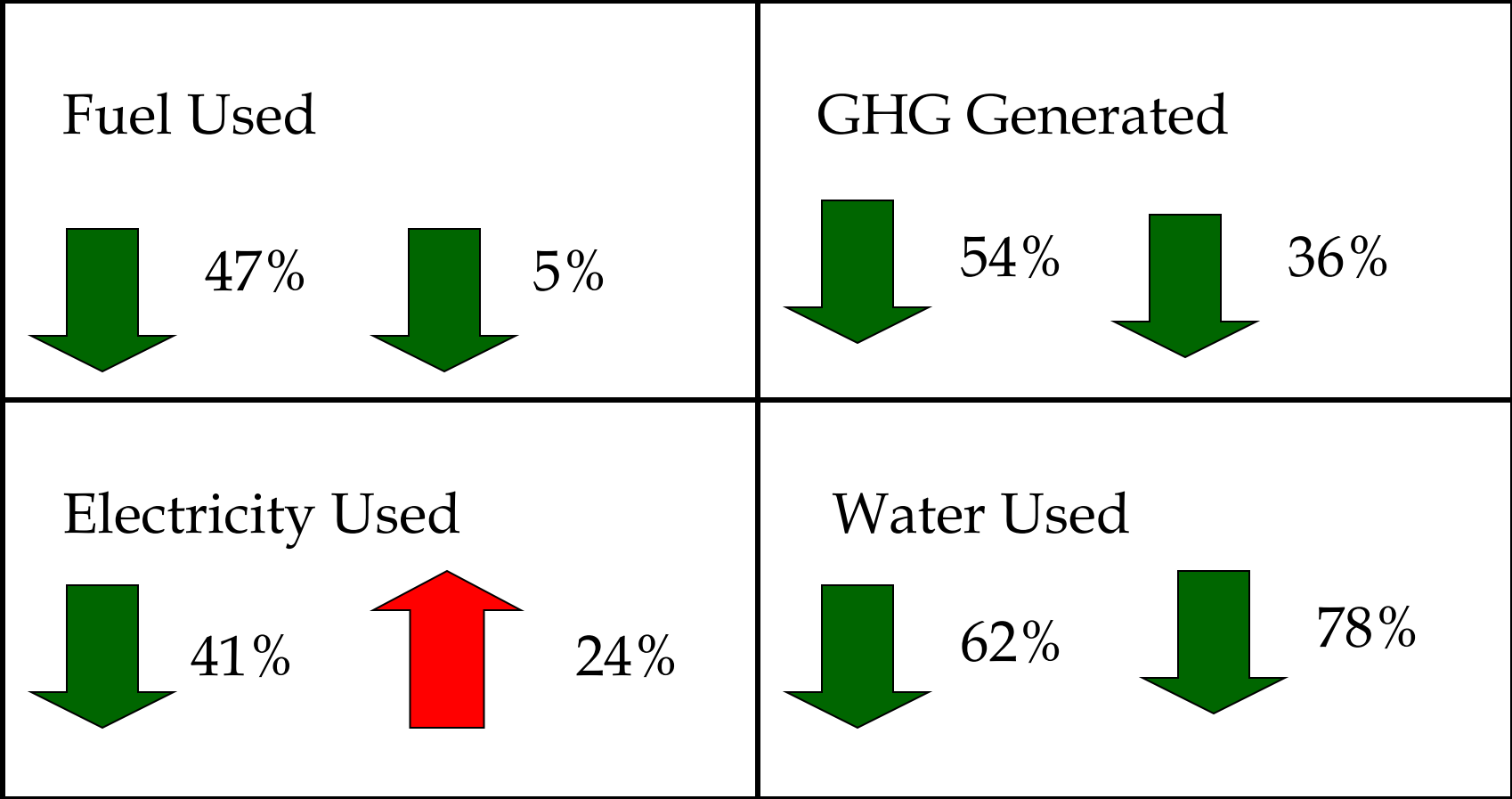


New Manufacturing Sites create less environmental impact producing products.

<p>Fuel Used</p>  <p>47%</p>	<p>GHG Generated</p>  <p>54%</p>
<p>Electricity Used</p>  <p>41%</p>	<p>Water Used</p>  <p>62%</p>

Based on Union City and average brick manufacturing site in FY09

New Manufacturing Sites create less environmental impact producing products?

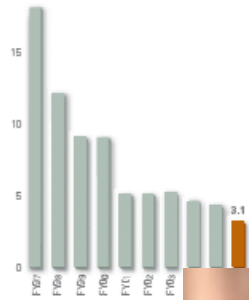


Based on Union City, Terre Haute, and average brick manufacturing site in FY09

Sustainability makes Good Business Sense

OUR PEOPLE

- Employee health & safety
- Contractor health & safety
- Training & development
- Recognition & rewards
- Stakeholder engagement
- Resourcing for growth



ENVIRONMENT

- Energy / GHG emissions
- Water
- Waste / recycling
- Biodiversity
- Raw materials

COMMUNITY

- Community partnerships
- Community liaison / engagement
- Public engagement

SUPPLY CHAIN

- Customers
- Suppliers
- Sustainable products